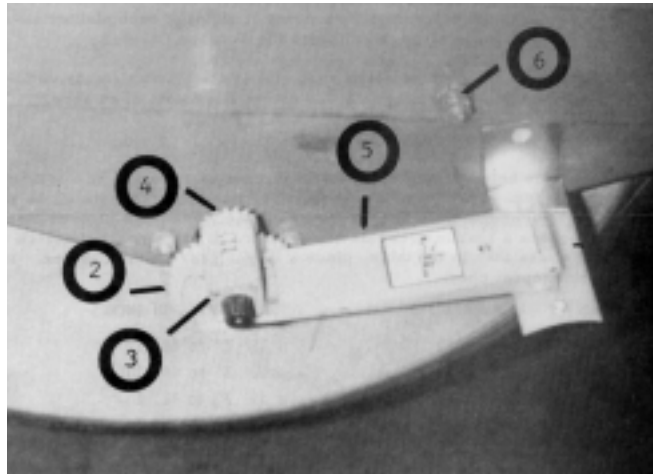


SERIES NO 2401 ALLIS CHALMERS 71, 72, 77 UNITS



1. Mount drive gear (2) on press wheel shaft (3), use double-stick tape or shim provided to go around shaft.
2. Press correct counter gear (4), refer to chart below, onto counter and secure with acorn nut. Mount counter onto bracket (5) as shown.
3. Mount bracket on bolt (6) or drill 3/8" hole to mount bracket.
4. Be sure to calibrate counter using chart on backside of this sheet.

<u>No of Rows</u>	<u>Row Spacing</u>	<u>Counter Gear</u>
4.....	28.....	35
4.....	30.....	33
4.....	32.....	31
4.....	36.....	27
4.....	48.....	26
4.....	40.....	25
6.....	30.....	22
6.....	36.....	17
6.....	38.....	16
6.....	40.....	15
8.....	30.....	15
8.....	36.....	13
8.....	38.....	12
8.....	40.....	11
12.....	30.....	10

