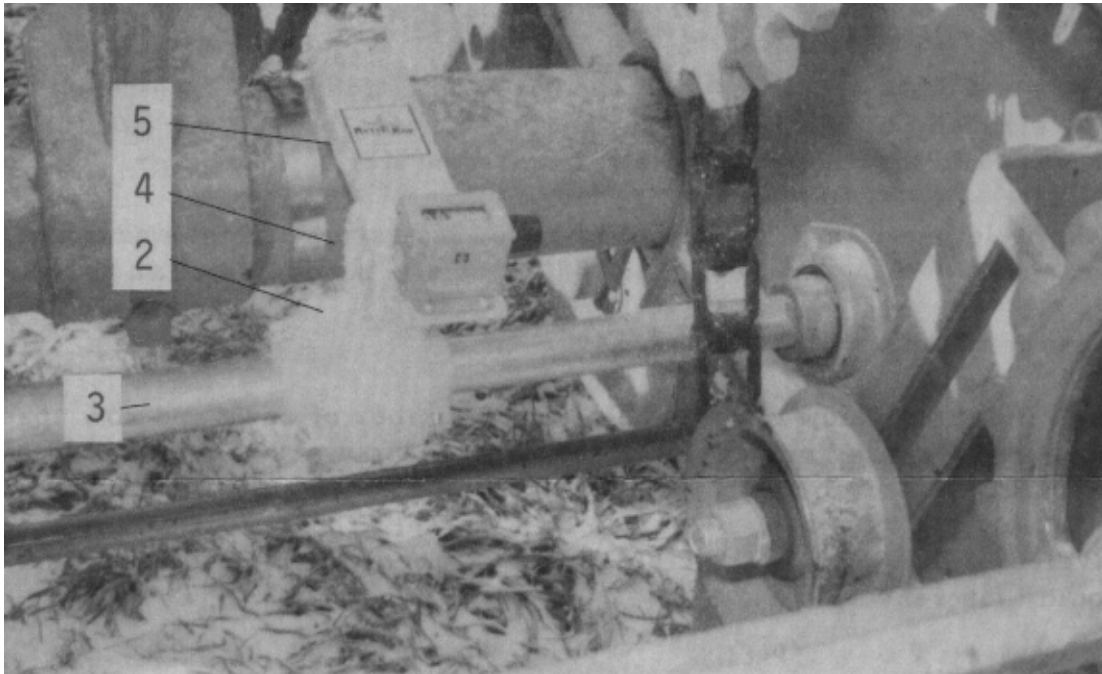


SERIES 2400 ALLIS CHALMERS 770



1. Mount cluster gear (2) on 7/8" shaft (3) being certain the two parts are properly matched.
2. Press counter gear (4) onto counter and secure with acorn nut. Be certain to match the correct gear with planter row spacing as shown on chart below. Mount counter on the bracket (5) as shown.
3. Clamp bracket around main pipe frame of planter using hose clamps and align counter gear with (4) with cluster gear (2) for proper row spacing.
4. With planter in the down position, move bracket (5) until gear (4) is directly above cluster gear (2). Tighten hose clamps.
5. Calibrate the counter using instructions on back of this sheet.

No of Rows	Row Spacing	Counter Gear	Cluster Gear
4.....	30.....	34.....	medium
4.....	32.....	34.....	large
4.....	36.....	27.....	small
4.....	38.....	27.....	medium
4.....	40.....	27.....	large
6.....	30.....	23.....	medium
6.....	32.....	23.....	large

